



PRODUCT DATASHEET

D2525 - Perm-A-Stik II Double-Coated Acrylic Tape

Description:

A high performance permanent bonding tape that exhibits excellent aging and UV resistance. It is very aggressive, with a double-coated adhesive that allows for bonding glass, acrylic components and even signs. It can be spool wound and die cut. This excellent acrylic tape is designed to resist temperature fluctuations and outdoor exposure.

⇒ **Very smooth, clear tape for situations where the tape must not be visible**

Features:

- Double-coated acrylic adhesive
- Optically clear; ideal for bonding glass and acrylics
- High performance permanent bond
- Long aging, UV resistant
- Withstands outdoor exposure
- Can be die-cut for small label and mounting applications



Product Data			
Carrier	PET	0.5 mil	0.01 mm
Adhesive (both sides)	Acrylic	3.75 mil	0.10 mm
Liner	Red Polypropylene	3.0 mil	0.08 mm
Total Tape Thickness	Excluding Liner	8.0 mil	0.20 mm
Peel Adhesion	From Stainless Steel	64 oz/in	18 N/25 mm
Temperature Resistance	Short Time	-4°F to 356°F	-20°C to 180°C

Assembly	Bonding
Masking	Splicing

Application Notes:

Used for permanent bonding of a wide range of smooth materials: metal, rubbers, glass, plastics, and acrylics. Commonly used in the sign industry for mounting signs. A strong and versatile adhesive that is suitable for outdoor use.

To achieve ultimate adhesion, the bonding surface should be dry, clean and free of dirt and oils. The strength of the adhesive bond is dependent on the amount of surface area directly contacting the adhesive. Firm pressure is recommended to obtain good adhesive to surface contact.

Note: Values should not be used for specification purposes. Each user should make their own test to determine the products suitability for their own intended use and shall assume all risks and liabilities in connection therewith. Materials should be stored at 70°F (21°C) with 50% relative humidity

Good	Better	Best	Not Recommended
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